# Electric Power Company Eliminates Controllability Issues & \$17,000 USD-Worth of Annual OPEX with Fisher<sup>™</sup> Vee-Ball<sup>™</sup> V150 Valve, Attenuator & FIELDVUE<sup>™</sup> DVC6200 Instrument

## RESULTS

- Eliminated valve leakage, pipeline noise and process controllability issues with a noise attenuating trim and a more accurate digital valve control system
- Saved yearly control valve maintenance service estimating \$17,000 per unit
- Avoided additional costs on pipeline modification and related man hours by matching the existing valve's face-to-face dimensions

### **APPLICATION**

Deaerator pressure control system

#### **CUSTOMER**

Ratchaburi Electricity Generating Company Limited (RGCO) Thailand

#### CHALLENGE

The deaerator pressure control system consisted of three ball valve units showing controllability issues at the lower opening, as well as leakage and high pipeline noise. Because of this, the valves needed to be serviced every year with the plant experiencing downtime every time.

The customer's initial consultation with the existing provider determined that the valve units were obsolete models and carried low flow controllability and noise issues. The proposed replacement models posed the same controllability issue at the lower opening, as well as high noise concern, and also required piping modification to accommodate dimension incompatibility.

#### SOLUTION

Kanit Engineering Corporation Limited, our local business partner in Thailand, engaged the customer to understand the issue and proposed the Fisher 12-inch V150, a rotary Vee-Ball valve, with a noise-attenuating trim and the FIELDVUE DVC6200 digital valve controller.



The Fisher control valve system with noise attenuator and digital valve controller offers increased operational uptime at an electric power plant.



The 12-inch Fisher V150 Vee-Ball Valve with noise attenuator and FIELDVUE DVC6200 installed on-site





The proposal offered better and more accurate controllability at the lower opening, ensured shutoff integrity and provided noise attenuation. It also matches the existing valve's face-to-face dimensions, thus saving piping modification and related man hour charges.

The customer agreed to implement the proposal on one control valve unit, and after more than a year in operation, the Fisher control valve system is still providing improved controllability to the plant's operations. With no leakage or noise concerns, the customer saved more than \$17,000 (600,000 THB) on yearly maintenance and operational costs.

With proven performance in operation, the customer intends to change the remaining two old units with the same Fisher solution proposed by Kanit Engineering Corporation Limited.



http://www.Twitter.com/FisherValves

Emerson

Marshalltown, Iowa 50158 USA Sorocaba, 18087 Brazil Cernay, 68700 France Dubai, United Arab Emirates Singapore 128461 Singapore



http://www.YouTube.com/user/FisherControlValve

in .http://www.LinkedIn.com/groups/Fisher-3941826

© 2023 Fisher Controls International LLC. All rights reserved. Fisher, Vee-Ball, and FIELDVUE are marks owned by one of the companies in the Emerson business unit of Emerson Electric Co. Emerson and the Emerson logo are trademarks and service marks of Emerson Electric Co. All other marks are the property of their respective owners. The contents of this publication are presented for informational purposes only, and while every effort has been made to ensure their accuracy, they are not to be construed as warranties or guarantees, express or implied, regarding the products or services described herein or their use or applicability. All sales are governed by our terms and conditions, which are available upon request. We reserve the right to modify or improve the designs or specifications of such products at any time without notice. Neither Emerson, nor any of its affiliated entities assume responsibility for the selection, use, or maintenance of any product. Responsibility for proper selection, use, and maintenance of any product remains solely with the purchaser and end user.



For more information: www.Emerson.com/Fisher

