

Large chamber flat glass gauges in reflex and transparent styles for turbulent surface or extremely transparent liquids.







GENERAL APPLICATION

Direct reading liquid level measurement applications in the petroleum, chemical and general process industries. They are not recommended for steam/water applications.

TECHNICAL DATA

Materials: Carbon or stainless steel

chamber; IFG-5500 gaskets and cushions; tempered Borosilicate

glass rated to 600°F

Glass size: 4 through 9

Visible length: 6¾" to 139¾" (171 to 3550 mm) Connections: End, side or back; threaded,

socketweld or flanged

Pressure ratings (max):

RLC: 2400 psig (165 barg) TLC: 1580 psig (109 barg)

Temperature

range*: -20° to 600°F (-29° to 316°C)

*Non-steam/water applications

FEATURES

- Reliable, easy to understand level reference.
- Gives users the ability to visually inspect liquid characteristics (transparent style).
- Non-intrusive.
- Operation is independent of most liquid characteristics. Multiple liquids can be processed through the same vessel without concerns for density, surface turbulence, dielectric, conductivity, etc.
- No electrical power required. Provide accurate direct liquid level measurement in remote locations where power is not available. Not affected by power failures.
- Suitable for full vacuum applications.
- Provide a near-unlimited length of measure.
- Optional offshore coating 2600 protection; ideal cost-effective solution for corrosive offshore environments.
- NACE materials available for sour gas service, both wetted and environmental.
- Optional shields available to prolong glass life in corrosive environments (transparent style only).
- Used for verification of other level instrument technology.
- Standard flat gasket seat allows easy removal of gasket residue during rebuild.
- Cross ties between vision slots in transparent style gauges provide higher strength chamber due to reduction of unsupported beam length.
- High pressure cover engineered to allow maximum pressure regardless of glass size.
- \bullet Can install with other instrumentation.
- FM approved.

OVERVIEW

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RLC and TLC gauge models combine high pressure covers and a large cylindrical chamber and can improve accuracy in determining turbulent vessel liquid levels. In addition to simulating the function of a stilling well and providing a liquid column approximately four times the diameter of standard gauges, large chamber gauges can provide end connections up to 2" NPTF that can accommodate various instrumentation. Process liquid levels are observed through the glass as it rises and falls in the gauge chamber.

Model RLC - Reflex style gauge

Reflex style gauges have a single vision slot through which light can enter the gauge chamber to determine liquid level. Above the liquid level, glass prisms reflect the surrounding light back to the observer appearing silvery. Below the liquid level, the liquid fills the prisms causing the glass to become relatively transparent, typically appearing dark to the observer. An opaque liquid such as milk would reflect the light directly at the surface of the prisms, where it appears as a solid column of white

The interface between the liquid and gas occurs where the silvery and dark/opaque area intersect.

Model TLC - Transparent style gauge

Transparent style gauges have a vision slot on both sides of the chamber. Light enters the gauge from the side opposite the observer so that both the level of a liquid and its characteristics can be seen. Illuminators are available for use with transparent gauges for easier liquid observation in dark environments.

Transparent gauges may be used for interface applications.

All materials in large chamber gauges conform to ASTM specifications.

RFFI FX

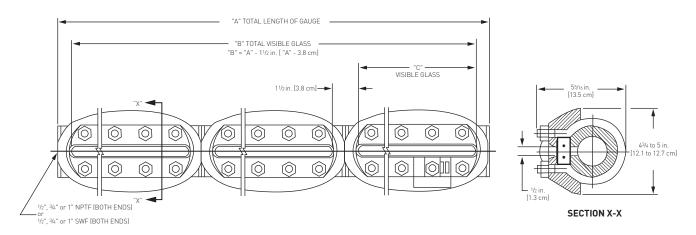
(Model RL shown for illustrative purposes only)



TRANSPARENT
(Model TL shown for illustrative purposes only)



DIMENSIONS - END CONNECTED



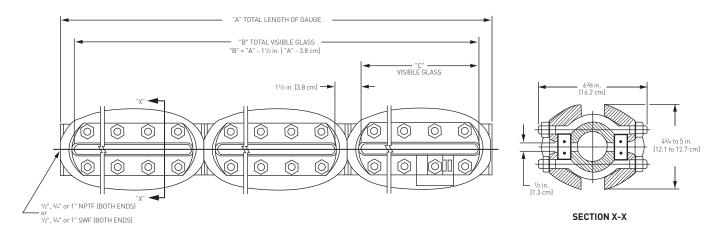
Unit Designation is assigned as follows:

Example: 3RLC6 Gauge

The first number equals the number of gauge sections (3);

The next three letters indicate gauge model (RLC - Reflex Large Chamber);

The last number denotes the glass size (6).



Unit Designation is assigned as follows:

Example: 3TLC6 Gauge

The first number equals the number of gauge sections (3);

The next three letters indicate gauge model (TLC – Transparent Large Chamber);

The last number denotes the glass size (6).

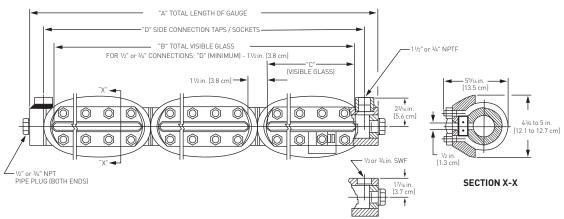
DIMENSIONS - END CONNECTED

				Dime	ension 'A'	(overall	length)	in inches	[cm]			Quantity p	er section	Quantity p	er section
	Dim 'C' in				N	lumber o	f section	s				(ref	lex)	(transp	parent)
Glass size	inches [cm]	1	2	3	4	5	6	7	8	9	10	Bolt	Nut	Bolt	Nut
4	6.75 [17.1]	8.25	16.50									4	8	8	16
		[21.0]	[41.9]												
5	7.87 [20.0]	9.37	18.75									5	10	10	20
		[23.8]	[47.6]												
6	9.12 [23.2]	10.62	21.25	31.87								6	12	12	24
		[27.0]	[54.0]	[81.0]											
7	10.25 [26.0]	11.75	23.5	35.25	47	58.75						6	12	12	24
		[29.8]	[59.7]	[89.5]	[119.4]	[149.2]									
8	11.87 [30.2]	13.37	26.75	40.12	53.50	66.87	80.25	93.62	107	120.37	133.75	7	14	14	28
		[34.0]	[67.9]	[101.9]	[135.9]	[169.9]	[203.8]	[237.8]	[271.8]	[305.8]	[339.7]				
9	12.62 [32.1]	14.12	28.25	42.37	56.50	70.62	84.75	98.87	113	127.12	141.25	7	14	14	28
		[35.9]	[71.8]	[107.6]	[143.5]	[179.4]	[215.3]	[251.1]	[287.0]	[322.9]	[358.8]				

NOTE

For 11/2" and 2" NPTF or SWF, add 2.75 [69.9] to Dimension "A".

DIMENSIONS - SIDE CONNECTED



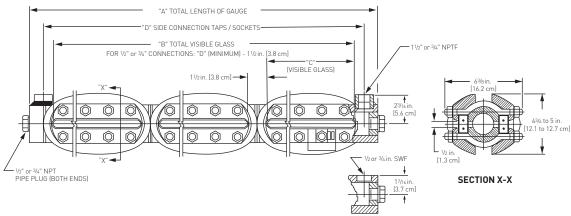
Unit Designation is assigned as follows:

Example: 3RLC6 Gauge

The first number equals the number of gauge sections (3);

The next three letters indicate gauge model (RLC - Reflex Large Chamber);

The last number denotes the glass size (6).



Unit Designation is assigned as follows:

Example: 3TLC6 Gauge

The first number equals the number of gauge sections (3);

The next three letters indicate gauge model (RLC – Transparent Large Chamber);

The last number denotes the glass size (6).

DIMENSIONS - SIDE CONNECTED

DIME	4210142 -	SIDE CONN									
			N					or ¾" NPT/soc		tions	
				Centers				een minimum a			
					Standard si			f the gauge vision	on		
						Numbe	r of sections				
Glass	size	1	2	3	4	5	6	7	8	9	10
4	Min.	8.25 [21.0]	16.50 [41.9]								
	Max.	9.25 [23.5]	18.62 [47.3]								
5	Min.	9.37 [23.8]	18.75 [47.6]								
	Max.	10.50 [26.7]	21.12 [53.7]								
6	Min.	10.62 [27.0]	21.25 [54.0]	31.87 [81.0]							
	Max.	11.62 [29.5]	23.37 [59.4]	35.12 [89.2]							
7	Min.	11.75 [29.8]	23.50 [59.7]	35.25 [89.5]	47.00 [119.4]	58.75 [149.2]					
	Max.	13.25 [33.7]	26.62 [67.6]	40.00 [101.6]	53.37 [135.6]	66.75 [169.5]					
8	Min.	13.37 [34.0]	26.75 [67.9]	40.12 [101.9]	53.50 [135.9]	66.87 [169.9]	80.25 [203.8]	93.62 [237.8]	107.00 [271.8]	120.37 [305.7]	133,75 [339.7]
	Max.	14.0 [35.6]	28.12 [71.4]	42.25 [107.3]	56.37 [143.2]	70.50 [179.1]	84.62 [214.9]	98.75 [250.8]	112.87 [286.7]	127.00 [322.6]	141.12 [358.5]
9	Min.	14.12 [35.9]	28.25 [71.8]	42.37 [107.6]	56.50 [143.5]	70.62 [179.4]	84.75 [215.3]	98.87 [251.1]	113.00 [287.0]	127.12 [322.9]	141.25 [358.8]
	Max.	16.37 [41.6]	31.75 [80.6]	46.87 [119.1]	58.62 [148.9]	80.12 [203.5]	93.50 [237.5]	106.87 [271.5]	120.25 [305.4]	133.62 [339.4]	147.00 [373.4]

NOTE

Consult factory for minimum front or back connections.

PRESSURE/TEMPERATURE RATINGS - MODEL RLC

			Dimensio	Number of Sections Number of Sections 2 3 4 5 6 7 8 9 1/2" NPT or socketweld connections: Dimension 'D' + 1.87" (4.8cm) 3 4 5 6 7 8 7 1/2" NPT or socketweld connections: Dimension 'D' + 2.12" (5.4cm)	S	Quantity p	er section	Quantity p	er section						
Glass	Dim. 'C' in				N	umber d	of Section	าร				(Re	flex)	(Transp	arent)
size	inches [cm]	1	2	3	4	5	6	7	8	9	10	Bolt	Nut	Bolt	Nut
4	6.75 [17.1]		For ½" N	PT or so	cketweld	connec	tions: Dir	mension	'D' + 1.8	7" (4.8cm)		4	8	8	16
5	7.87 [20.0]		For ¾" N	PT or so	cketweld	connec	tions: Dir	mension	'D' + 2.1	2" (5.4cm)		5	10	10	20
6	9.12 [23.2]											6	12	12	24
7	10.25 [26.0]											6	12	12	24
8	11.87 [30.2]											7	14	14	28
9	12.62 [32.1]											7	14	14	28

PRESSURE/TEMPERATURE RATINGS USING STANDARD GASKET MATERIAL[1]

	Maximum working pressure psig (kPa) at temperatures to:								
Glass size	100°F (38°C)	200°F (93°C)	250°F (121°C)	300°F (149°C)	400°F (204°C)	500°F (260°C)	600°F (316°C)		
4 - 9	2400 (16550)	2330 (16060)	2305 (15890)	2280 (15720)	2220 (15310)	2080 (14340)	1840 (12690)		

NOTE

1. Optional gasket material may result in a de-rated maximum pressure for the gauge.

PRESSURE/TEMPERATURE RATINGS USING STANDARD GASKET MATERIAL^[1] AND STEEL MR0175/MR0103 NACE BOLTING

			Maximum working	pressure psig (kPa)	at temperatures to:		
Glass size	100°F (38°C)	200°F (93°C)	250°F (121°C)	300°F (149°C)	400°F (204°C)	500°F (260°C)	600°F (316°C)
4 - 9	2160 (14890)	2095 (14440)	2075 (14310)	2050 (14130)	2000 (13790)	1870 (12890)	1655 (11410)

NOTE

1. Optional gasket material may result in a de-rated maximum pressure for the gauge.

PRESSURE/TEMPERATURE RATINGS USING STANDARD GASKET MATERIAL $^{\rm I11}$ AND STAINLESS STEEL MR0175/MR0103 NACE BOLTING

Max. working pressure psig (kPa) at temp. up to:
100°F (38°C)
1275 (8790)
1380 (9510)
1440 (9930)
1295 (8930)
1310 (9030)
1235 (8510)

NOTE

1. Optional gasket material may result in a de-rated maximum pressure for the gauge.

PRESSURE/TEMPERATURE RATINGS - MODEL TLC

PRESSURE/TEMPERATURE RATINGS USING STANDARD GASKET MATERIAL^[1]

			Maximum working	pressure psig (kPa) a	at temperatures to:		
Glass size	100°F (38°C)	200°F (93°C)	250°F (121°C)	300°F (149°C)	400°F (204°C)	500°F (260°C)	600°F (316°C)
4 - 9	1580 (10890)	1540 (10620)	1520 (10480)	1500 (10340)	1460 (10070)	1370 (9450)	1220 (8410)

NOTE

1. Optional gasket material may result in a de-rated maximum pressure for the gauge.

PRESSURE/TEMPERATURE RATINGS USING STANDARD GASKET MATERIAL^[1] AND STEEL MR0175/MR0103 NACE BOLTING

			Maximum working	pressure psig (kPa) a	at temperatures to:		
Glass size	100°F (38°C)	200°F (93°C)	250°F (121°C)	300°F (149°C)	400°F (204°C)	500°F (260°C)	600°F (316°C)
4 - 9	1420 (9790)	1385 (9550)	1370 (9450)	1350 (9310)	1315 (9070)	1235 (8510)	1100 (7580)

NOTE

1. Optional gasket material may result in a de-rated maximum pressure for the gauge.

PRESSURE/TEMPERATURE RATINGS USING STANDARD GASKET MATERIAL^[1] AND STAINLESS STEEL MR0175/MR0103 NACE BOLTING

AITD OTALITEE	55 51 EEE TING 17 6/1 ING 165 NAGE BOETING
	Max. working pressure psig (kPa) at temp. up to:
Glass size	100°F (38°C)
4	1240 (8550)
5	1345 (9270)
6	1405 (9690)
7	1260 (8690)
8	1275 (8790)
9	1200 (8270)

PRESSURE/TEMPERATURE RATINGS USING STANDARD GASKET MATERIAL $^{\rm [1]}$ AND ALUMINOSILICATE GLASS

	Maximum working pressure psig (kPa) at temperatures to:										
Glass size	600°F (316°C)	750°F (399°C)	800°F (427°C)								
4 - 9	1220 (8410)	995 (6860)	920 (6340)								

NOTE

1. Optional gasket material may result in a de-rated maximum pressure for the gauge.

MATERIAL SPECIFICATIONS

MATERIAL SPECIFICATIONS

Ref.		Carbon ste	eel ST	S wetted	STS construction	Sour gas service	Low temp steel	
no.	Description	to -20°F	t t	o -20°F	to -325°F	to -20°F	to -50°F	Optional materials
1	Cover	size 4-6	ASTM A Carbon (cast	steel t)	ASTM A351	ASTM A216 Carbon steel (cast)	ASTM A352 Carbon steel (cast)	ASTM A351 304/304L STS Gr. CF3 ASTM A182 Gr. F51 Duplex 2205 STS ASTM A494 Hastelloy® B Gr. N-12MV
		size 7-9	Gr. Wi ASTM A Carbon (forge	A105 steel	316/316L STS (cast) Gr. CF3M	Gr. WCB ASTM A105 Carbon steel (forged)	Gr. LCB ASTM A350 Carbon steel (forged) Gr. LF2 Cl. 1	ASTM A352 Carbon steel Gr. LCB ASTM A743 Alloy 20 Gr. CN7M ASTM B564 Monel® 400 N04400 ASTM A494 Hastelloy® C Gr. CW12MW ASTM A123 Galvanized steel
2	Chamber ASTM A10. Gr. B Carbon ste		Gr. B 316		TM A312 /316L STS	ASTM A106 Gr. B Carbon steel per NACE MR0175 &/or MR0103	ASTM A312 316/316L STS	ASTM A312 304/304L STS ASTM A790 Duplex 2205 STS ASTM B165 Monel® 400 ASTM B474 Alloy 20 (CARP 20 Cb3)® ASTM B622 Hastelloy® B (N10001) ASTM B622 Hastelloy® C (N10276) ASTM A123 Galvanized steel
3	Stud	,	AISI 4140 or 4142 Alloy steel per ASTM A193 Gr. B7		ASTM A193 316 STS Gr. B8M Cl. 2	AISI 4140 or 4142 Alloy steel per ASTM A193 Gr. B7	ASTM A320 Alloy steel Gr. L7	ASTM A153 Galvanized steel
4	Nut	C	ASTM A194 arbon steel Gr. 2 or 2H		ASTM A194 316 STS Gr. 8M	ASTM A194 Carbon steel Gr. 2 or 2H	ASTM A194 316 STS Gr. 8M	ASTM A153 Galvanized steel
7	Gasket				Garlock® IFG-55i	00		Garlock® 3000,3100,3200,3300 Grafoil® Gr. GHR w/316 STS insert PCTFE (replaces Kel-F®) Gylon® 3500, 3504, 3510 Teflon® (25% glass filled, virgin)
8	Cushion	Cushion			Garlock® IFG-55∣	00		Buna-N Neoprene® Viton® Grafoil® Gr. GHR w/316 STS insert consult factory for others
9	Shield ^[1]				None			ASTM D351 Mica Gr. V-4 PCTFE (replaces Kel-F®)
48	Glass			Reflex or	transparent style temp	ered Borosilicate		Aluminosilicate (transparent only)
100	U-bolt	,	4140 or 414 Alloy steel STM A193 Gr		ASTM A193 316 STS Gr. B8M Cl. 2	AISI 4140 or 4142 Alloy steel per ASTM A193 Gr. B7	ASTM A320 Alloy steel Gr. L7	ASTM A153 Galvanized steel
125	Washer		FM B633 Zind d Carbon ste		18-8 STS (302-304 STS)	ASTM B633 Zinc plated Carbon steel	18-8 STS (302-304 STS)	None
331	Band				Rubber		None	

NOTE

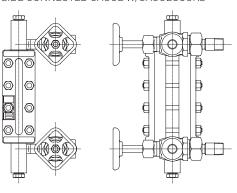
^{1.} Under no circumstances should shields be used in reflex style gauges, as they will keep the fluid from coming into contact with the reflective prisms, thereby prohibiting visibility of the liquid level in the gauge.

ACCESSORIES

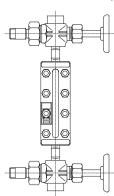
Gaugecocks

Penberthy 100 through 700 offset and straight pattern gaugecocks isolate the gauge chamber from the liquid contents of the vessel. Gaugecocks can be factory assembled in a variety of configurations.

SIDE CONNECTED GAUGE W/GAUGECOCKS



END CONNECTED GAUGE W/GAUGECOCKS



Illuminators

Complementary illuminators are designed to improve liquid level observation by providing proper light distribution over the entire visible length of the transparent gauge when ambient light is insufficient. The illuminator is designed to be mounted readily on virtually any transparent gauge.

Single and double incandescent units are available for one or two section gauge models. Models are offered with 25 watt or 60 watt ratings, are explosion proof and dust tight and meet Class 1, Division II, Groups B, C and D service.

Continuous LED illuminators are available in sections up to 74" long. Multiple illumination sections can be stacked to accommodate virtually any visible length.

Flexible fiberglass insulation blanket

Lightweight, silicone coated fiberglass cover and liner, with or without PTFE window. Can be used with frost proof extensions and illuminator.

Internal heating/cooling chamber

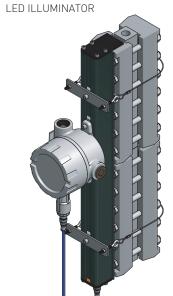
 $Heating/cooling \ tube \ passes \ through \ the \ inside \ of \ the \ gauge \ and \ is \ in \ direct \ contact \ with \ liquid.$

Frost-proof extensions

Clear plastic windows that fit over the visible part of the glass in flat glass gauges. In low temperature applications, they inhibit build-up of frost over the visible part of the gauge, preventing obstruction of the liquid level view.

Gauge scales

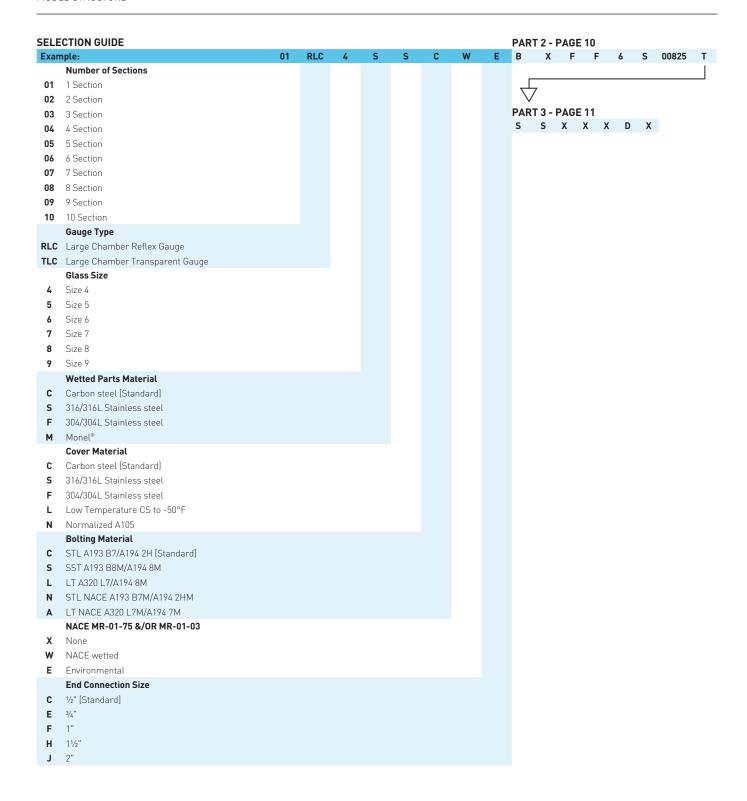
Attach to gauge cover to provide a graduated read out of liquid level. Available in a variety of units, feet/inch and meter/centimeter are standard.



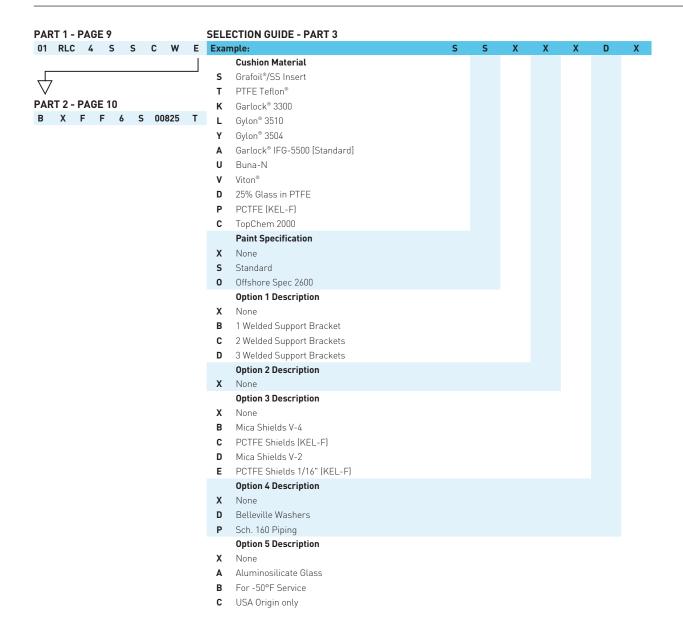
INCANDESCENT ILLUMINATOR



MODEL STRUCTURE



Γ1 - PAGE 9		ION GUIDE - PART 2									PART 3 - PAGE 1
RLC 4 S S C W	E Exampl			В	Х	F	F 6	S	00825	Т	s s x x x
	_	End Connection Type									
	В	NPT Female [Standard]									
	D	Socketweld Female									
	F	Plugged									
	G	Socketweld Male									
	N	Raised SO									
		End Pressure Class									
	Х	None									
	1	PCl 150									
	3	PCL 300									
	6	PCL 600									
	9	PCL 900									
	F	PCL 1500									
	Т	PCL 2500									
		Side Connection Size									
	Х	None									
	С	1/2"									
	E	3/4"									
	F	1" [Flange Only]									
	G	1¼" [Flange Only]									
	Н	1½" [Flange Only]									
	J	2" [Flange Only]									
		Side Connection Type									
	Х	None	S	Raised Face SW							
	В	NPT Female [Standard]	Т	Flat Face SW							
	D	Socketweld Female	U	RTJ SW							
	F	Raised Face TH	٧	Raised Face WN							
	N	Raised Face SO	w	Flat Face WN							
	P	Flat Face SO	Y	RTJ WN							
	R	RTJ SO		ICID WIN							
	K	Side Pressure Class									
	х	None									
	1	PCL 150									
	3	PCL 300									
	6	PCL 600									
	9	PCI 900									
	F	PCL 1500									
	Т	PCL 2500									
	.,	Side Connection Location									
	X	None									
	S	Right Side Connected [Standard]									
	L	Left Side Connected									
	В	Back Connected									
	F	Front Connected									
	Р	2 Bottom Sides									
		Connection Dimension									
	XXXXX	None									
	00000	1st 3dig = whole", last 2 fract"									
		Gasket Material									
	S	Grafoil®/SS Insert	U	Buna-N							
	Т	PTFE Teflon®	٧	Viton®							
	K	Garlock® 3300	D	25% Glass in PTFE							
	L	Gylon® 3510	Р	PCTFE (KEL-F)							
	Y	Gylon® 3504	С	TopChem 2000							
				TODUTIETTI ZUUU							



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