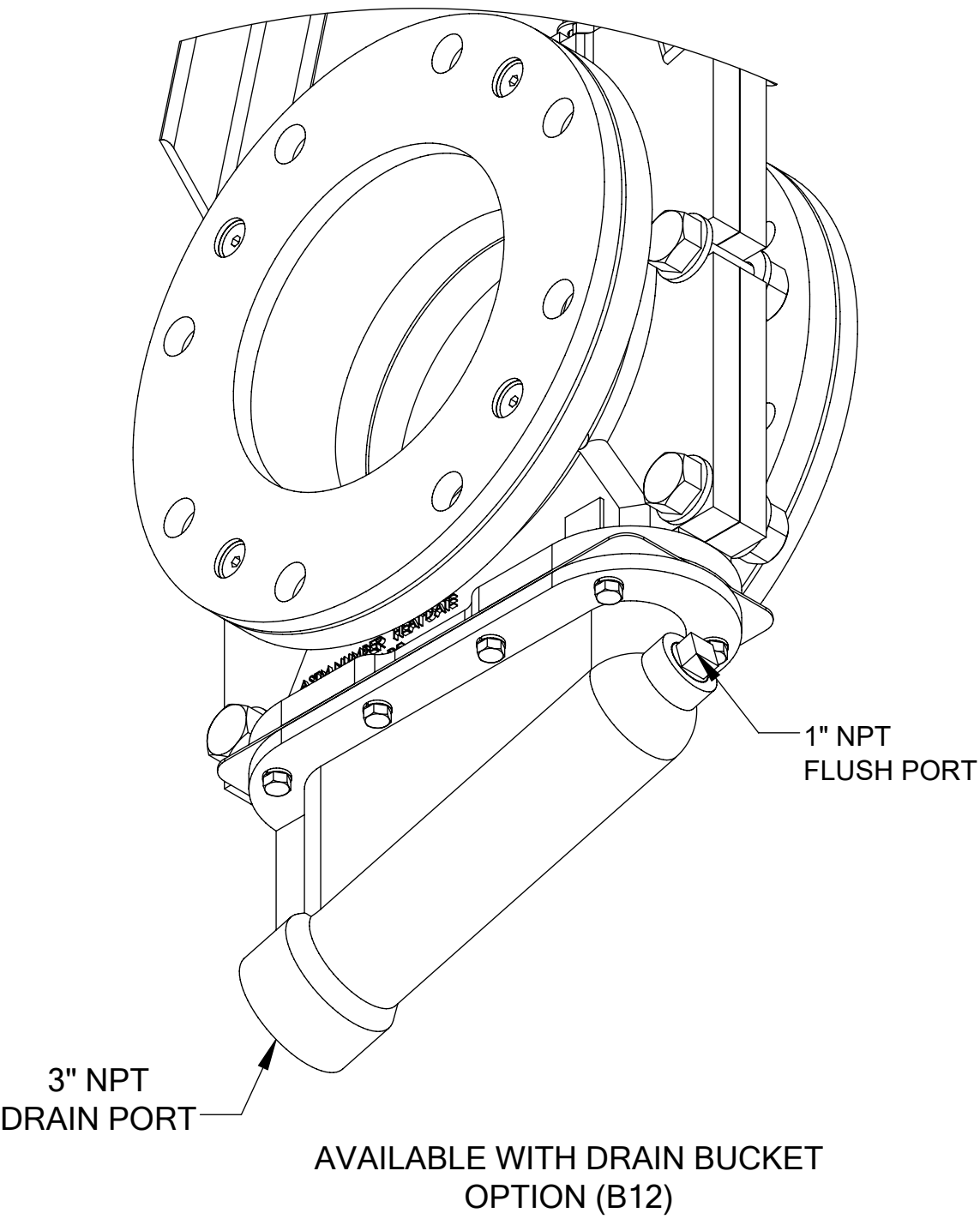
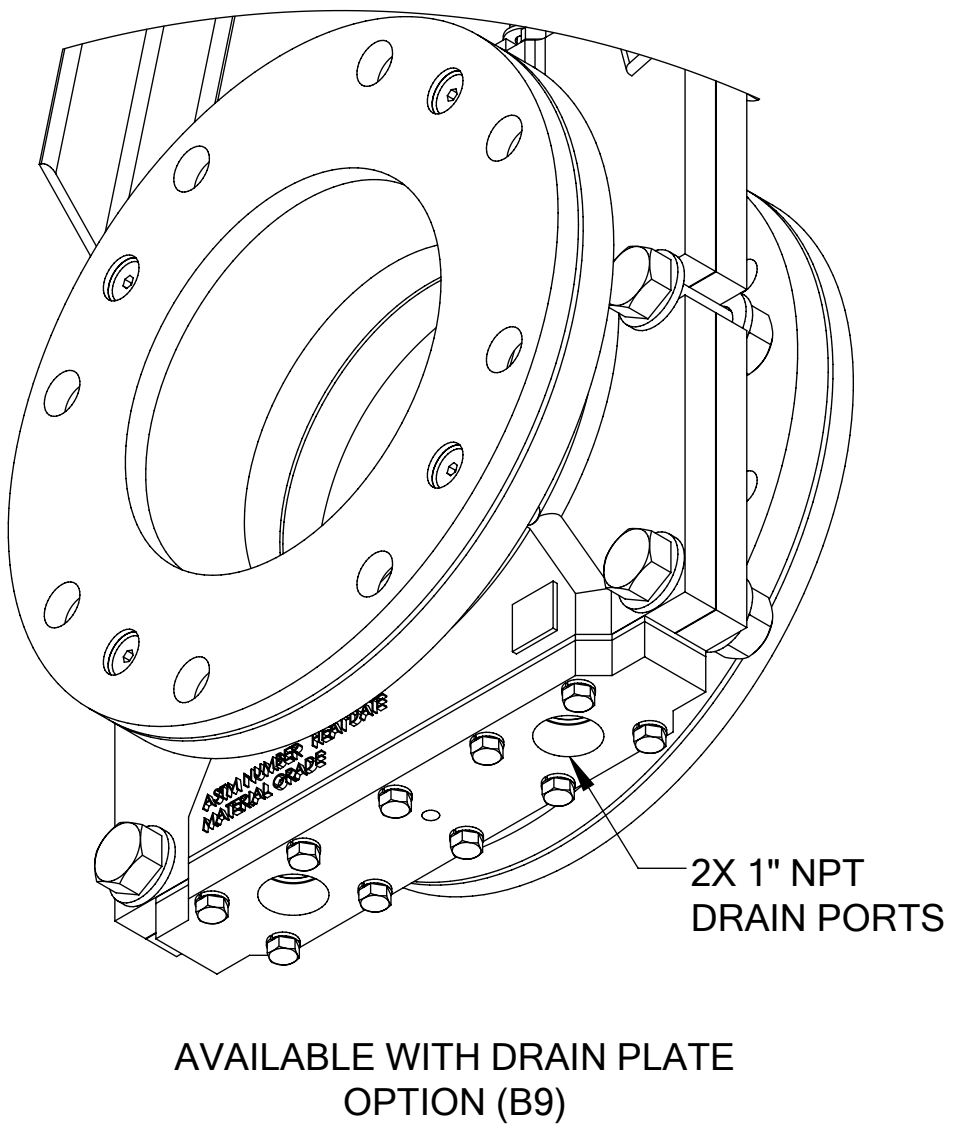
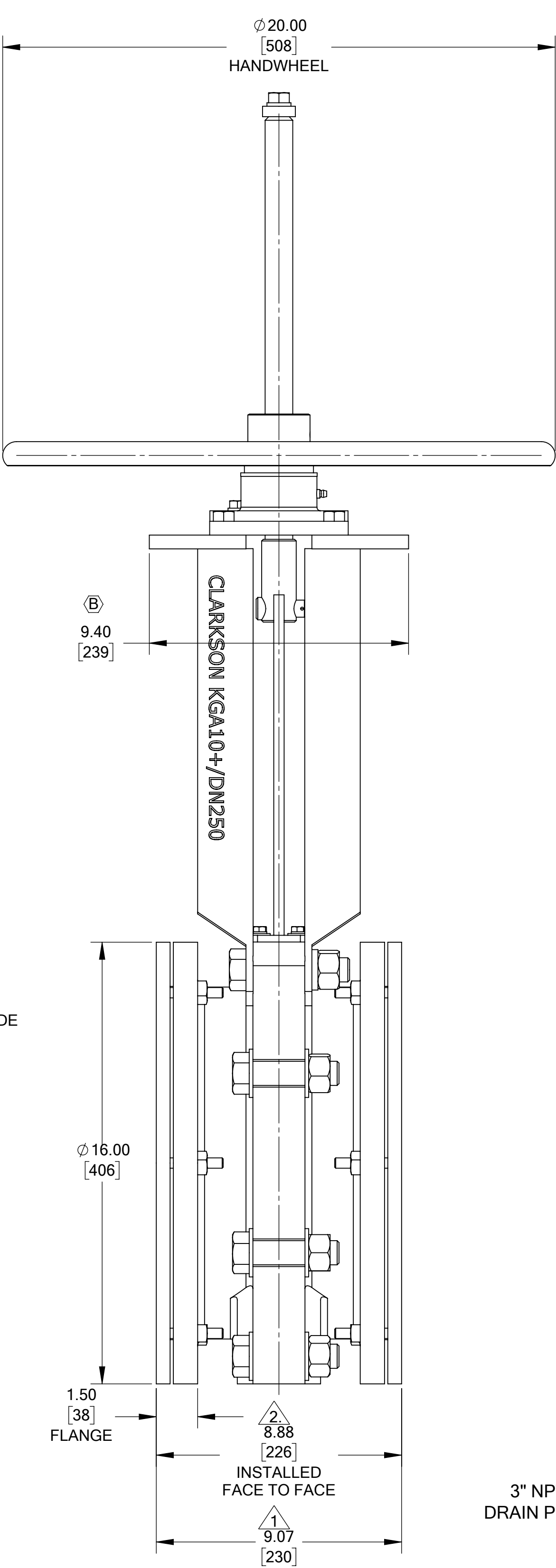
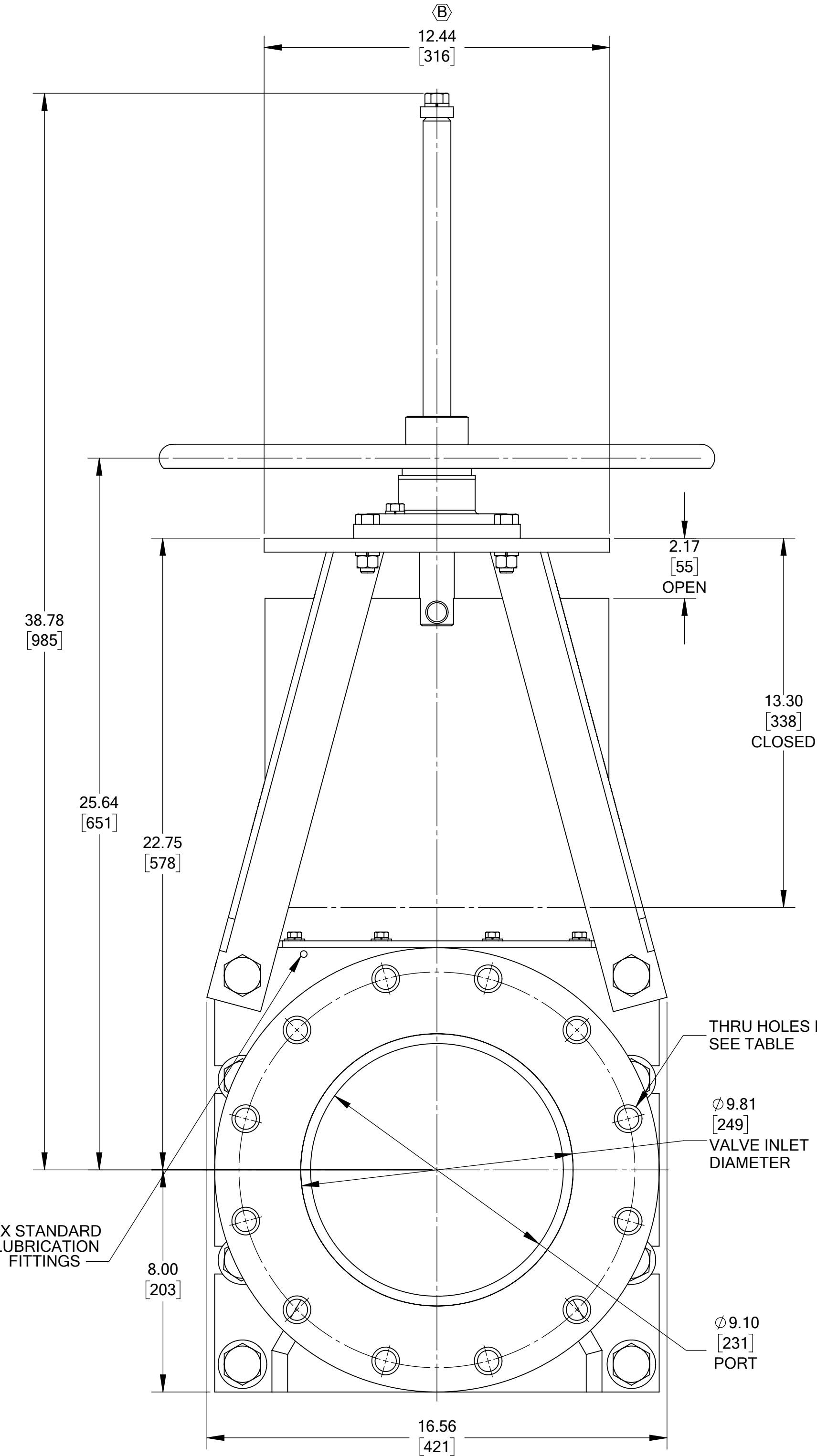


REVISIONS				
ZONE	REV.	DESCRIPTION	DATE	DRAWN BY
	A	INITIAL RELEASED	21-FEB-19	MSK
(B)	B	UPDATED MOD FRAME DIM & NOTES	21-MAY-21	ABW
(C)	C	UPDATED FLANGE INSTALLATION NOTES	20-JUN-2022	ASK

FLANGE CONNECTION COMPLIANCE TABLE				
FLANGE STD	FLANGE TBL	PCD	NO. BOLTING HOLES	THREAD SIZE
ASME B16.5	150	14.25 in	12	7/8-9 UNC
EN1092	PN10	350 mm	12	M20 X 2.5
EN1092	PN16	355 mm	12	M24 X 3.0
AS2129	D	356 mm	8	M20 X 2.5
AS2129	E	356 mm	12	M20 X 2.5
SANS1123	T1000	350 mm	12	M20 X 2.5



PIPE/FLANGE SPECIFICATIONS:

1. MINIMUM GAP IN PIPELINE REQUIRED FOR INSTALLATION
2. INSTALLED FACE-TO-FACE DIMENSION SHOWN WITH COMPRESSED RETAINER FLANGE PROVIDING A GASKET SEAL
3. WHERE PIPEWORK HAS INSUFFICIENT AXIAL MOVEMENT TO ACCOUNT FOR MINIMUM GAP IN PIPELINE REQUIRED FOR INSTALLATION - AN EXPANSION JOINT SHOULD BE CONSIDERED
4. USE OF FLANGE GASKETS IS NOT REQUIRED OR RECOMMENDED - RUBBER-LINED RETAINER FLANGES ACT AS FLANGE GASKET BETWEEN VALVE AND PIPE FLANGE
5. FLANGE BOLT TORQUE REQUIREMENTS
  - 65 FT-LBS (88 Nm) MINIMUM FLANGE BOLT TORQUE REQUIRED TO INSTALL VALVE
  - 128 FT-LBS (174 Nm) MAXIMUM FLANGE BOLT TORQUE TO PREVENT DAMAGE TO VALVE AND FOR EFFECTIVE VALVE OPERATION
6. PIPE FLANGE DIMENSIONS
  - MAXIMUM INSIDE DIAMETER FOR METAL FLANGE NO GREATER THAN ASME B16.5 TABLE 8 COLUMN 11
  - WHEN INSIDE DIAMETER PIPE FLANGE IS GREATER THAN VALVE INLET DIAMETER - SLEEVE AND RETAINER FLANGE MAY BE SUBJECT TO ADDITIONAL WEAR
  - MAXIMUM OUTSIDE DIAMETER TO BE PER ASME B16.5
7. RUBBER LINING ON PIPE FLANGE FACE TO HAVE A MINIMUM HARDNESS OF 40 SHORE A AND MAXIMUM THICKNESS 1/4" (6mm) AND CONSIDER THE FOLLOWING
  - BASED ON TESTING WITH CLEAN WATER AND LEGACY USE OF EMERSON VALVES
  - SOFT RUBBER LINING MUST BE USED WITHIN MANUFACTURER'S RECOMMENDATIONS FOR COMPRESSION AND THERE IS AN EFFECTIVE BOND BETWEEN RUBBER LINING AND PIPE FLANGE
  - THICK SOFT RUBBER LINING MAY CAUSE FLANGE BOLT TORQUE TO REDUCE OVER-TIME - WHICH MAY CAUSE LOSS OF ISOLATION PERFORMANCE AND OR DAMAGE TO RESILIENT VALVE PARTS
  - RE-TORQUE MAINTENANCE INTERVAL IS REQUIRED TO MAINTAIN MINIMUM FLANGE BOLT TORQUE
8. CONSULT EMERSON FOR ADVICE IF ANY REQUIREMENT CANNOT BE MET AS DEVIATIONS MAY BE POSSIBLE DEPENDING ON APPLICATION



NOTES:

- MAXIMUM ALLOWABLE WORKING PRESSURE IS 100 PSI [690 kPa] - HIGHER OPTIONAL PRESSURE RATING POSSIBLE WITH SELECTED GATE MATERIALS  
VALVE PRESSURE RATING MAY BE LIMITED TO LOWER VALUE BY SELECTED FLANGE PATTERN
- RECOMMENDED MAXIMUM LINEAR GATE TRAVEL SPEED IS 1 INCH/SECOND
- APPROXIMATE WEIGHT OF ASSEMBLY IS 215 LBS
- ENVELOPE DIMENSION TOLERANCES ARE WITHIN +/- 10%
- VALVES ARE NORMALLY SHIPPED WITH GATE IN FULLY OPEN POSITION - VALVES MUST BE INSTALLED WITH GATE IN FULLY OPEN POSITION
- OPTIONAL DRAIN PLATE AND DRAIN BUCKET AS SHOWN
- FRAMES AND GATES CONTAIN MOUNTING HOLES (NOT PICTURED) FOR INSTALLATION OF ANY STANDARD ACCESSORY USING HAND TOOLS

	Size: D	First Issue: 21-FEB-19	Drawing Release Location: RENO
	Units: Inch	Latest Issue: 20-JUN-22	
	Drawn By: MSK	CLARKSON, KGA+ 10", 100 PSI, KGV MH ACTUATOR	
	Checked By: NBP		
Sheet: 1 OF 1		Approved By: CC	Drawing No. KGA+-10-01-1003
Scale: NTS			
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			Rev. C